



# **LUXEON 3735 RGB**

# RGB 3-in-1 versatile package

The LUXEON 3735 RGB is a compact 3-in-1 package that offers flexibility and versatility. With the ability to control individually or all at the same time the color control is precise.





#### **FEATURES AND BENEFITS**

RGB 3-in-1 module	Pai
3.7mm x 3.5mm	_
Individually control each channel	Lin
IPX8 water resistant rating	Wa

#### **PRIMARY APPLICATIONS**

Panel Lights	
– Display Wall	
Linear	
Wall Wash	
Landscape Lighting	

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#### **General Product Information**

#### **Product Test Conditions**

LUXEON 3735 RGB LEDs are tested and binned with a 20ms monopulse of 20mA at a junction temperature, T<sub>i</sub>, of 25°C.

#### Part Number Nomenclature

The part number for the LUXEON 3735 RGB follows the convention below:

L 1 M C - A A A O O 3 5 O O O M P O

Where:

A A A – designates color (R=Red, G=Green, B=Blue)

Therefore, the following part number is used for the Red, Green, Blue LUXEON 3735 RGB:

L 1 M C - **R G B** 0 0 3 5 0 **0** 0 M P 0

#### Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

#### **Environmental Compliance**

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON 3735 RGB is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the ROHS Directive 2011/65/EU including amendments 2015/863/EU & 2017/2102/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

#### **Performance Characteristics**

#### **Product Selection Guide**

Table 1. Product performance of LUXEON 3735 RGB at 20mA, T<sub>i</sub>=25°C.

COLOR	DOMINANT WAV	T T		MINANT WAVELENGTH [1] (nm)		PART
	MINIMUM	MAXIMUM	MINIMUM	TYPICAL	NUMBER	
Red	619	625	850	1000		
Green	520	535	1800	2300	L1MC-RGB0035000MP0	
Blue	465	478	360	500		

#### Notes for Table 1:

- Lumileds maintains a tolerance of ±1nm on dominant wavelength measurements.
   Lumileds maintains a tolerance of ±10% on luminous intensity measurements.

## **Optical Characteristics**

Table 2. Optical characteristics for LUXEON 3735 RGB at 20mA, T<sub>i</sub>=25°C.

COLOR	PART NUMBER	TYPICAL SPECTRAL HALF-WIDTH [1] (nm)	TYPICAL TEMPERATURE COEFFICIENT OF DOMINANT WAVELENGTH (nm/°C)	TYPICAL VIEWING ANGLE <sup>[2]</sup>
Red		15	0.04	102°
Green	L1MC-RGB0035000MP0	25	0.04	102°
Blue		18	0.04	102°

- Notes for Table 2:

  1. Spectral half-width is the spectral bandwidth at 50% of the peak intensity.

  2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is ½ of the peak value.

#### **Electrical and Thermal Characteristics**

Table 3. Electrical and thermal characteristics for LUXEON 3735 RGB at 20mA, T<sub>i</sub>=25°C.

COLOR	COLOR PART NUMBER	FORWARD VOLTAGE [1] (V <sub>f</sub> )		TYPICAL TEMPERATURE COEFFICIENT OF FORWARD	TYPICAL THERMAL		
COLOR	PART NUMBER	MINIMUM	TYPICAL	MAXIMUM	VOLTAGE [2] (mV/°C)	RESISTANCE—JUNCTION TO SOLDER PAD (°C/W)	
Red		1.70	2.10	2.50	-1.6	75	
Green	L1MC-RGB0035000MP0	2.60	2.80	3.40	-2.4	120	
Blue		2.60	3.00	3.40	-2.6	85	

#### Notes for Table 3:

- 1. Lumileds maintains a tolerance of  $\pm 0.1 V$  on forward voltage measurements. 2. Measured between 25°C and 85°C.

# **Absolute Maximum Ratings**

Table 4. Absolute maximum ratings for LUXEON 3735 RGB.

PARAMETER	RED	GREEN AND BLUE		
DC Forward Current <sup>[1,2]</sup>	50mA	35mA		
Peak Pulsed Forward Current <sup>[1,3]</sup>	200mA	100mA		
LED Junction Temperature [1] (DC & Pulse)	115°C	115°C		
ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012)	Class 2			
LED Storage Temperature	-40°C to 100°C			
Soldering Temperature	JEDEC 020c 250℃			
Allowable Reflow Cycles	3			
Reverse Voltage (V <sub>reverse</sub> )	LUXEON 3735 RGB LEDs are not designed to be driven in reverse bias			

Notes for Table 4:

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.

2. Single-color light.

3. At 0.01ms pulse on time test with a pulse period of 0.1ms.

## **Characteristic Curves**

# **Spectral Power Distribution Characteristics**

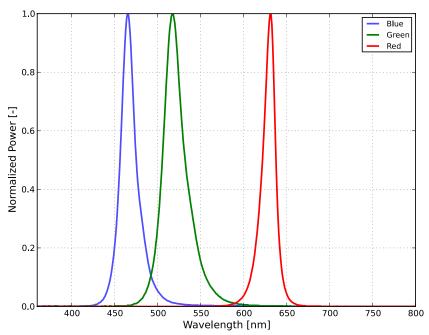


Figure 1. Typical normalized power vs. wavelength for LUXEON 3735 RGB at 20mA, T<sub>i</sub>=25°C.

## **Light Output Characteristics**

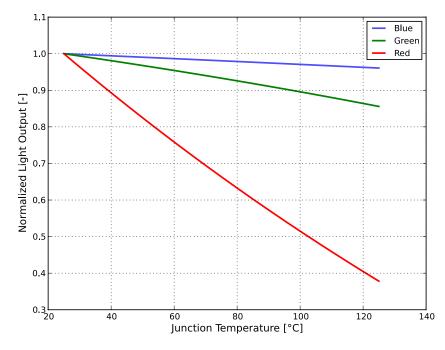


Figure 2. Typical normalized light output vs. junction temperature for LUXEON 3735 RGB at 20mA.

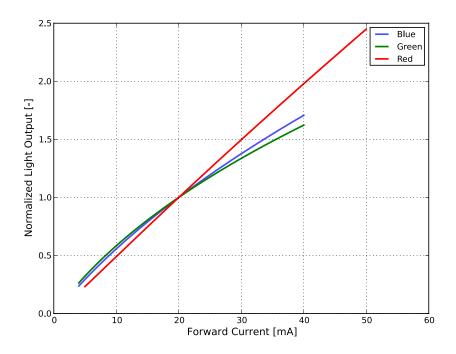


Figure 3. Typical normalized light output vs. forward current for LUXEON 3735 RGB at  $T_i$ =25°C.

## **Forward Current Characteristics**

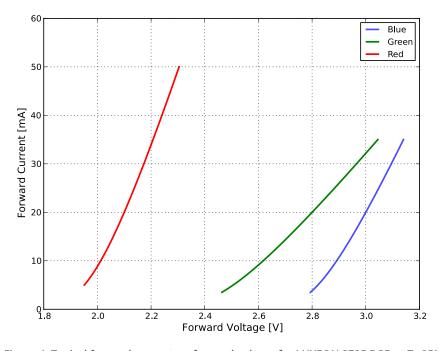


Figure 4. Typical forward current vs. forward voltage for LUXEON 3735 RGB at  $T_j$ =25°C.

## **Radiation Pattern Characteristics**

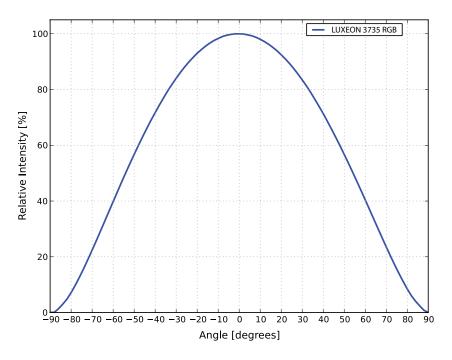


Figure 5. Typical radiation pattern for LUXEON 3735 RGB at 20mA,  $T_i$ =25°C.

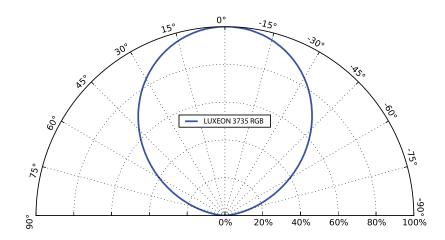


Figure 6. Typical polar radiation pattern for LUXEON 3735 RGB at 20mA,  $T_j$ =25°C.

## **Product Bin and Labeling Definitions**

## **Decoding Product Bin Labeling**

In the manufacturing of semiconductor products, there are variations in performance around the average values given in the technical datasheet. For this reason, Lumileds bins LED components for luminous flux, intensity, radiometric power, color point, peak wavelength, dominant wavelength and forward voltage.

LUXEON 3735 RGB LEDs are labeled using a 12-digit alphanumeric CAT code following the format below:

```
ABCD - Red
EFGH - Green
JKLM - Blue
```

#### Where:

```
    A E J – designates intensity for the red, green and blue LED (example: B=440 to 520mcd, S=2200 to 2500mcd)
    BC FG KL – designates color, dominant wavelength bin (example: Red 10=619 to 625nm, Green 20=520 to 525nm, Blue 31=468 to 471nm)
    D H M – designates forward voltage bin (example: A=1.70 to 2.4V, B=2.60 to 3.40V)
```

Therefore, a LUXEON 3735 RGB LED with a red intensity of 975 to 1150mcd / color 619 to 625nm / forward voltage of 1.70 to 2.50V; green intensity of 2200 to 2500mcd / color 525 to 530nm / forward voltage of 2.60 to 3.40V; blue intensity of 440 to 520mcd / color 468 to 471nm and forward voltage of 2.60 to 3.40V has the following CAT Code:

```
H 1 0 A - Red
S 2 1 B - Green
B 3 1 B - Blue
```

## **Intensity Bins**

Table 5 lists the standard intensity bins for LUXEON 3735 RGB LEDs. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 5. Intensity bin definitions for LUXEON 3735 RGB.

BIN	DIN	INTENSITY <sup>[1]</sup> (mcd)		
DIIN	BIN	MINIMUM	MAXIMUM	
Red	G	850	975	
Reu	Н	975	1150	
	R	1800	2200	
Green	S	2200	2500	
	Т	2500	3000	
	А	360	440	
Blue	В	440	520	
	С	520	600	
	D	600	700	

Notes for Table 5:

# **Dominant Wavelength Bins**

Table 6. Dominant wavelength bins for LUXEON 3735 RGB at 20mA, T<sub>i</sub>=25°C.

COLOR	DART NUMBER	DIN	DOMINANT WAVE	LENGTH [1] (nm)
COLOR	PART NUMBER	BIN	MINIMUM	MAXIMUM
Red		10	619	625
	14MC DCD0035000MD0	20	520	525
Green		21	525	530
		22	530	535
	L1MC-RGB0035000MP0	30	465	468
Blue	-	31	468	471
biue		32	471	475
		33	475	478

Notes for Table 6:

## Forward Voltage Bins

Table 7. Forward voltage bin definitions for LUXEON 3735 RGB.

COLOR	BIN	FORWARD VO	OLTAGE <sup>[1]</sup> (V <sub>f</sub> )
COLOR	DIIV	MINIMUM	MAXIMUM
Red	А	1.70	2.50
Green	В	2.60	3.40
Blue	В	2.60	3.40

Notes for Table 7:

<sup>1.</sup> Lumileds maintains a tolerance of ±10% on intensity measurements.

<sup>1.</sup> Lumileds maintains a tolerance of  $\pm 1\,\mathrm{nm}$  on dominant wavelength measurements.

<sup>1.</sup> Lumileds maintains a tolerance of  $\pm 0.1 \text{V}$  on forward voltage measurements.

# **Mechanical Dimensions**

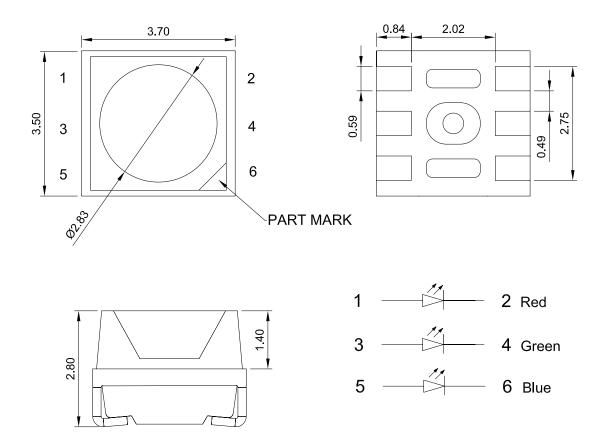


Figure 7. Mechanical dimensions for LUXEON 3735 RGB.

- Notes for Figure 7:
  1. Drawings are not to scale.
  2. All dimensions are in millimeters.

# **Reflow Soldering Guidelines**

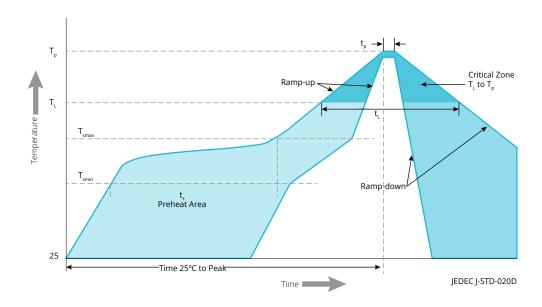


Figure 8. Visualization of the acceptable reflow temperature profile as specified in Table 8.

Table 8. Reflow profile characteristics for LUXEON 3735 RGB.

PROFILE FEATURE	LEAD-FREE ASSEMBLY	
Preheat Minimum Temperature (T <sub>smin</sub> )	150℃	
Preheat Maximum Temperature (T <sub>smax</sub> )	200°C	
Preheat Time (t <sub>smin</sub> to t <sub>smax</sub> )	60 to 120 seconds	
Ramp-Up Rate ( $T_L$ to $T_p$ )	4°C / second maximum	
Liquidous Temperature (T <sub>L</sub> )	217°C	
Time Maintained Above Temperature $T_L(t_L)$	60 to 150 seconds	
Peak / Classification Temperature (T <sub>p</sub> )	250°C	
Time Within 5°C of Actual Peak Temperature (t <sub>p</sub> )	20 to 40 seconds	
Ramp-Down Rate $(T_p \text{ to } T_L)$	6°C / second maximum	
Time 25°C to Peak Temperature	8 minutes maximum	

## JEDEC Moisture Sensitivity

Table 9. Moisture sensitivity levels for LUXEON 3735 RGB.

I FVFI	LEVEL FLOOR LIFE CONDITIONS		SOAK REQUIREM	ENTS STANDARD
LEVEL			TIME	CONDITIONS
5a	24 hours	≤30°C / 60% RH	48 Hours +2 / -0	30°C / 60% RH

## **Waterproof Test**

Table 10. Waterproof test for LUXEON 3735 RGB.[1]

STANDARD	CONDITIONS	TIME									
IEC 60529:2001	IPX8 immersing in 1m water	24 hours									

#### Notes for Table 10:

<sup>1.</sup> Waterproof test is conducted on the component level by assembling the module on a PCB, isolating the electrical path by silicone. It is recommended to test the product in the application and insulate for moisture.

# Solder Pad Design

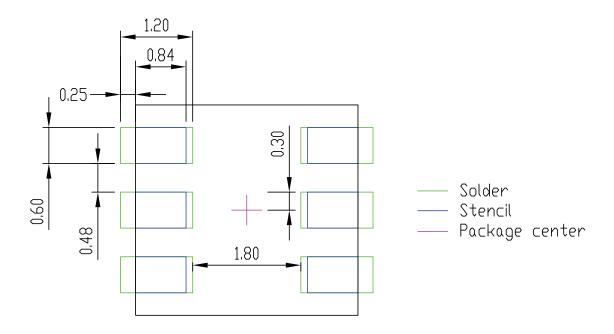
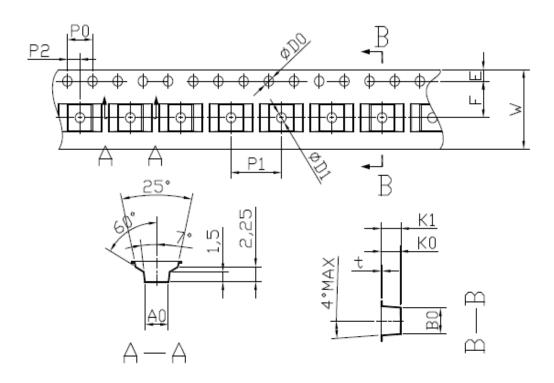


Figure 9. Recommended PCB solder pad layout for LUXEON 3735 RGB.

- Notes for Figure 9:
  1. Drawings are not to scale.
  2. All dimensions are in millimeters.
  3. Layout is symmetric around package center.
  4. All six pads patterns are identical in size.

# **Packaging Information**

# **Pocket Tape Dimensions**



SYMBOL	W	E	F	D0	P0	10Po	P1	P2	В0	A0	КО	t	D1	K1
SPEC (mm)	12.00	1.75	5.50	1.50	4.00	40.00	8.00	2.00	3.87	3.65	3.05	0.28	1.50	3.15
TOLERANCE (mm)	±0.10	±0.10	±0.10	+0.10/-0	±0.10	±0.20	±0.10	±0.05	±0.10	±0.10	±0.10	±0.05	±0.10	±0.10

Figure 10. Pocket Tape dimensions for LUXEON 3735 RGB.

#### Notes for Figure 10:

- 1. Drawings are not to scale.
  2. All dimensions are in millimeters.
  3. Empty components pockets sealed with top cover tape.

#### **Reel Dimensions**

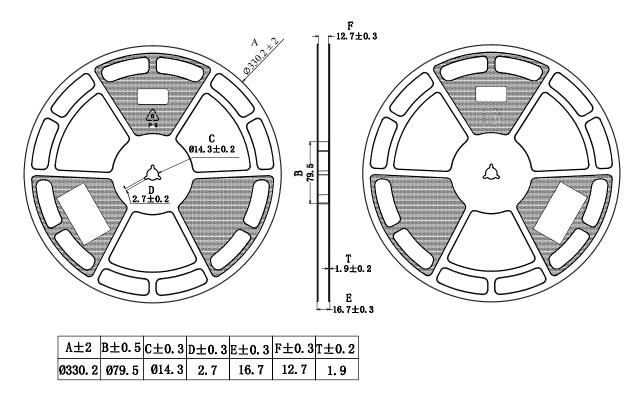


Figure 11. Reel dimensions for LUXEON 3735 RGB.

- Notes for Figure 11:
  1. Drawings are not to scale.
  2. All dimensions are in millimeters.
  3. Maximum 3,000pcs per reel.

#### **About Lumileds**

Companies developing automotive, mobile, IoT and illumination lighting applications need a partner who can collaborate with them to push the boundaries of light. With over 100 years of inventions and industry firsts, Lumileds is a global lighting solutions company that helps customers around the world deliver differentiated solutions to gain and maintain a competitive edge. As the inventor of Xenon technology, a pioneer in halogen lighting and the leader in high performance LEDs, Lumileds builds innovation, quality and reliability into its technology, products and every customer engagement. Together with its customers, Lumileds is making the world better, safer, more beautiful—with light.

To learn more about our lighting solutions, visit lumileds.com.



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